

## COURSE OVERVIEW PE0052-4D Chemical Engineering for Non-Chemical Engineers

#### Course Title

Chemical Engineering for Non-Chemical Engineers

# Course Reference

PE0052-4D

#### Course Duration/Credits

Four days/2.4 CEUs/24 PDHs

## Course Date/Venue



Session(s)	Date	Venue
1	January 08-11, 2024	Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE
2	April 29-May 02, 2024	Fujairah Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE
3	July 08-11, 2024	Al Aziziya Hall, The Proud Hotel Al Khobar, Al Khobar, KSA
4	October 14-17, 2024	Club B Meeting Room, Ramada Plaza by Wyndham Istanbul City Center, Istanbul, Turkey

### Course Description







#### This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators.

This course covers the fundamental concepts of chemical engineering and provide you with a solid working knowledge associated with it. If you are a non-chemical engineer, this course will enable you to confidently talk to and work effectively with chemical engineers and process equipment. Many technical professionals today find themselves working with large-scale chemical processes even-though they do not have formal training in Chemical Engineering.

The course intends to fill this gap and provide you with this knowledge in the chemical engineering fundamentals and the ability to apply this knowledge to specify, design, operate, maintain and trouble-shoot chemical processes.

The course also discusses the specifications of pumps and heat exchangers; the mass transfer phenomena; the simple process calculations; troubleshooting process equipment and providing fixes; the process design activities; the process drawings; the safety guidelines to a process or chemical plant; and the basic chemical engineering jargon and terminology.



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### **Course Objectives**

Upon the successful completion of this course, each participant will be able to:-

- Apply and gain a good working knowledge on the fundamentals of chemical engineering
- Prepare specifications of pumps and heat exchangers
- Apply mass transfer phenomena including agitation scale-up
- Perform simple process calculations
- Troubleshoot process equipment and provide fixes
- Contribute to process design activities
- Determine process drawings and link them to plant operation
- Apply safety guidelines to a process or chemical plant
- · Carryout water treatment covering ion-exchange, treatment for inhabitation of microbiological growth in circulating water and closed loop water treatmentcorrosion prevention
- Determine oxygen scavenging (hydrazine treatment), coordinated phosphate treatment in boiler and condensate water polishing
- Identify basic chemical engineering jargon and terminology

## Exclusive Smart Training Kit - H-STK<sup>®</sup>



Participants of this course will receive the exclusive "Haward Smart Training Kit" (H-STK<sup>®</sup>). The H-STK<sup>®</sup> consists of a comprehensive set of technical content which includes electronic version of the course materials, sample video clips of the instructor's actual lectures & practical sessions during the course conveniently saved in a Tablet PC.

#### Who Should Attend

The course provides an overview of all significant aspects and considerations of chemical engineering for non-chemical engineers such as industrial engineers, electrical engineers, mechanical engineers, civil engineers, control & instrumentation engineers, plastics and material engineers, maintenance engineers, food scientists, environmental engineers, chemists, maintenance supervisor, shift trades people and other environmental, chemical, laboratory, operations, process and production technical staff.

#### Training Methodology

All our Courses are including Hands-on Practical Sessions using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

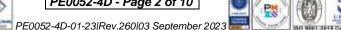
30% Lectures

- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.



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## Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

#### **Certificate Accreditations**

Certificates are accredited by the following international accreditation organizations: -

The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the ANSI/IACET 2018-1 Standard which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the ANSI/IACET 2018-1 Standard.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking Continuing Education Units (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in gualified courses of continuing education.

Haward Technology Middle East will award 2.4 CEUs (Continuing Education Units) or 24 PDHs (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

\*\* BAC

British Accreditation Council (BAC)

Haward Technology is accredited by the British Accreditation Council for Independent Further and Higher Education as an International Centre. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

### Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.



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#### Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Mervyn Frampton is a Senior Process Engineer with over 30 years of industrial experience within the Oil & Gas, Refinery, **Petrochemical** and **Utilities** industries. His expertise lies extensively in the areas of **Distillation Column** Operation & Control, **Oil** Movement Storage & Troubleshooting, Process Equipment Design, Applied Process Engineering Elements, Process Plant Optimization, Revamping & Debottlenecking, Process Plant Troubleshooting &

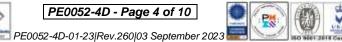
Engineering Problem Solving, Process Plant Monitoring, Catalyst Selection & Production Optimization, Operations Abnormalities & Plant Upset, Process Plant Start-up & Commissioning, Clean Fuel Technology & Standards, Flare, Blowdown & Pressure Relief Systems, Oil & Gas Field Commissioning Techniques, Pressure Vessel Operation, Gas Processing, Chemical Engineering, Process Reactors Start-Up & Shutdown, Gasoline Blending for Refineries, Urea Manufacturing Process Technology, Continuous Catalytic Reformer (CCR), De-Sulfurization Technology, Advanced Operational & Troubleshooting Skills, Principles of Operations Planning, Rotating Equipment Maintenance & Troubleshooting, Hazardous Waste Management & Pollution Prevention, Heat Exchangers & Fired Heaters Operation & Troubleshooting, Energy Conservation Skills, Catalyst Technology, Refinery & Process Industry, Chemical Analysis, Process Plant, Commissioning & Start-Up, Alkylation, Hydrogenation, Dehydrogenation, Isomerization, Hydrocracking & De-Alkylation, Fluidized Catalytic Cracking, Catalytic Hydrodesulphuriser, Kerosene Hydrotreater, Thermal Cracker, Catalytic Reforming, Polymerization, Polyethylene, Polypropylene, Pilot Water Treatment Plant, Gas Cooling, Cooling Water Systems, Effluent Systems, Material Handling Systems, Gasifier. Gasification, Coal Feeder System, Sulphur Extraction Plant, Crude Distillation **Unit.** Acid Plant Revamp and Crude Pumping. Further, he is also well-versed in HSE Leadership, Project and Programme Management, Project Coordination, Project Cost & Schedule Monitoring, Control & Analysis, Team Building, Relationship Management, Quality Management, Performance Reporting, Project Change Control, Commercial Awareness and Risk Management.

During his career life, Mr. Frampton held significant positions as the **Site Engineering** Manager, Senior Project Manager, Project Engineering Manager, Construction Manager, Site Manager, Area Manager, Procurement Manager, Factory Manager, Technical Services Manager, Senior Project Engineer, Project Engineer, Assistant Project Manager, Handover Coordinator and Engineering Coordinator from various international companies such as the Fluor Daniel, KBR South Africa, ESKOM, MEGAWATT PARK, CHEMEPIC, PDPS, CAKASA, Worley Parsons, Lurgi South Africa, Sasol, Foster Wheeler, Bosch & Associates, BCG Engineering Contractors, Fina Refinery, Sapref Refinery, Secunda Engine Refinery just to name a few.

Mr. Frampton has a **Bachelor's degree** in **Industrial Chemistry** from **The City** University in London. Further, he is a Certified Instructor/Trainer, a Certified Internal Verifier/Trainer/Assessor by the Institute of Leadership & Management (ILM) and has delivered numerous trainings, courses, workshops, conferences and seminars internationally.



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### **Course Fee**

Dubai	<b>US\$ 4,500</b> per Delegate + <b>VAT</b> . This rate includes H-STK <sup>®</sup> (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.	
Abu Dhabi	<b>US\$ 4,500</b> per Delegate + <b>VAT</b> . This rate includes H-STK <sup>®</sup> (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day	
Al Khobar	<b>US\$ 4,500</b> per Delegate + <b>VAT</b> . This rate includes H-STK <sup>®</sup> (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.	
Istanbul	<b>US\$ 5,000</b> per Delegate + <b>VAT</b> . This rate includes Participants Pack (Folder, Manual, Hand-outs, etc.), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.	

## Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

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Day 1		
0730 – 0800	Registration & Coffee	
0800 - 0815	Welcome & Introduction	
0815 - 0830	PRE-TEST	
	Process Flow Sheet	
0830 - 0930	Process Flow Diagrams (PFD's) $\bullet$ Piping and Instrumentation Diagrams (P&	
	ID's) • Process Legends Used in Flow Sheets	
0930 - 0945	Break	
	Stoichiometry	
0945 – 1230	Dimensions and Units • Processes and Process Variable • Process Data	
	Representation and Analysis • Basic Chemical Calculations	
1230 - 1245	Break	
	Stoichiometry (cont'd)	
1245 – 1330	Material Balance without Chemical Reactions • Material Balance with	
	Chemical Reactions • Energy Balance • Combustion	
	Fluid Mechanics	
	Fluid Statics and its Applications • Fluid-Flow Phenomena • Basic Equations	
1330 - 1420	and Fluid Flow • Flow Incompressible Fluids in Conduits and Thin Layers •	
	Flow of Compressible Fluids $\bullet$ Flow Past Immersed Bodies $\bullet$ Transportation $\&$	
	Metering of Fluids • Agitation & Mixing	
	Recap	
1420 – 1430	Using this Course Overview, the Instructor(s) will Brief Participants about	
1420 - 1430	the Topics that were Discussed Today and Advise Them of the Topics to be	
	Discussed Tomorrow	
1430	Lunch & End of Day One	



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#### Day 2

	Heat Transfer & Its Applications
0730 - 0930	Heat Transfer by Conduction in Solids • Principles of Heat Flow in Fluids •
	Heat Transfer to Fluids Without Phase Change
0930 - 0945	Break
	Heat Transfer & Its Applications (cont'd)
0945 - 1030	Heat Transfer to Fluids with Phase Change • Radiation Heat Transfer • Heat-
	Exchange Applications • Evaporation
	Mass Transfer & Its Applications
1030 - 1230	Equilibrium-Stage Operation • Distillation • Leaching & Extraction •
	Introduction to Multi Component Distillation
1230 – 1245	Break
	Mass Transfer & Its Applications (cont'd)
1245 – 1420	Principles of Diffusion and Mass Transfer Between Phases • Gas Absorption •
	Humidification Operations • Adsorption • Drying of Solids
1420 - 1430	Recap
	Using this Course Overview, the Instructor(s) will Brief Participants about
	the Topics that were Discussed Today and Advise Them of the Topics to be
	Discussed Tomorrow
1430	Lunch & End of Day Two

#### Day 3

0730 - 0930	Chemical Engineering Thermodynamics	
	Fundamental Quantities • First Law of Thermodynamics • Volumetric	
	Properties of Pure Fluids • Heat Effects • Second Law of Thermodynamics •	
	Thermodynamic Properties of Fluids	
0930 - 0945	Break	
	Chemical Engineering Thermodynamics (cont'd)	
	Thermodynamic Properties of Homogenous Mixtures • Phase Equilibria •	
0945 - 1030	Chemical Reaction Equilibrium • Thermodynamics of Flow Processes •	
	Conversion of Heat into Work by Power Cycles • Refrigeration & Liquification	
	Thermodynamic Analysis of Processes	
	Water Treatment	
1030 - 1230	Ion-Exchange • Treatment for Inhibition of Microbiological Growth in	
	Circulating Water	
1230 - 1245	Break	
	Water Treatment (cont'd)	
1245 – 1420	Closed Loop Water Treatment-Corrosion Prevention • Oxygen Scavenging	
1245 - 1420	(Hydrazine Treatment) • Coordinated Phosphate Treatment in Boiler •	
	Condensate Water Polishing	
	Recap	
1420 – 1430	Using this Course Overview, the Instructor(s) will Brief Participants about	
1420 - 1430	the Topics that were Discussed Today and Advise Them of the Topics to be	
	Discussed Tomorrow	
1430	Lunch & End of Day Three	



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## Day 4

	Chemical Kinetics
	Basic Definitions • Kinetics of Homogenous Reactions • Interpretation of
0730 – 0830	Batch Reactor Data • Introduction to Reactor Design • Single Ideal Reactors •
	Design for Single Reactions • Design for Multiple Reactions • Temperature
	and Pressure Effects
0830 - 0930	Chemical Kinetics (cont'd)
	Non Ideal Flow • Mixing of Fluids • Introduction to Design for
0830 - 0930	Heterogeneous Reacting Systems • Fluid -Particle Reactions • Fluid -Fluid
	Reactions • Solid-Catalyst Reactions • Reactivating Catalysts
0930 - 0945	Break
	Process Equipment Design
	Design Considerations • Storage Vessels • Pressure Vessels • Reactors • Heat
0945 – 1230	Exchangers • Evaporators and Crystallizers • Distillation and Fractionation
	Equipments • Agitators • Filters • Dryers • Process Hazards and Safety
	Measures • Fundamentals of Computer Aided Design
1230 – 1245	Break
	Process Control & Instrumentation
1245 – 1315	Quantities of Measurement • Process Instrumentation • Temperature •
	Pressure • Level • Flow
	Process Economics
1315 - 1345	Investment & Profitability • Accounting & Cost Control • Manufacturing -
	Cost Estimation • Fixed & Capital Cost Estimation
1345 - 1400	Course Conclusion
	Using this Course Overview, the Instructor(s) will Brief Participants about
	the Course Topics that were Covered During the Course
1400 – 1415	POST-TEST
1415 – 1430	Presentation of Course Certificates
1430	Lunch & End of Course



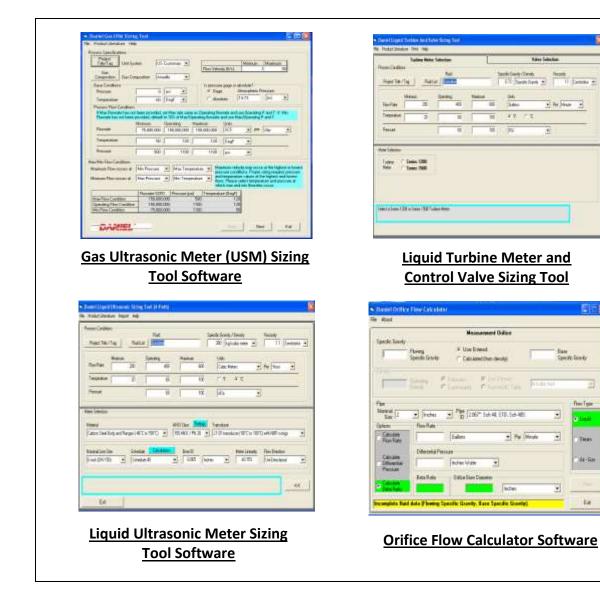
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### Simulator (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using "Gas Ultrasonic Meter (USM) Sizing Tool Software", "Liquid Turbine Meter and Control Valve Sizing Tool Software", "Liquid Ultrasonic Meter Sizing Tool Software", "Orifice Flow Calculator Software", "Centrifugal Pumps and Troubleshooting Guide 3.0", "SIM 3300 Centrifugal Compressor Simulator", "CBT on Compressors", "Steam Turbines & Governing System CBT", "Single Shaft Gas Turbine Simulator", "Two Shaft Gas Turbine Simulator", "Valve Sizing Software", "Valve Software 3.0", "Valvestar 7.2 Software", "PRV<sup>2</sup>SIZE Software" and "ASPEN HYSYS" simulator.





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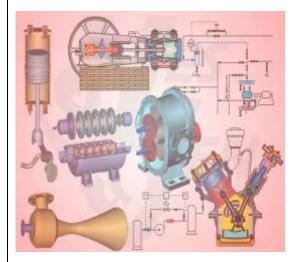
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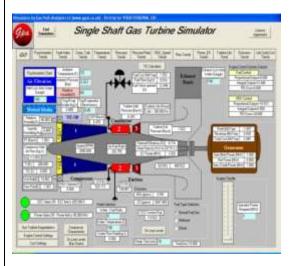




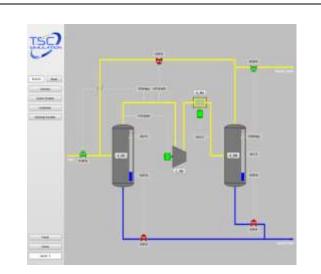
Centrifugal Pumps and Troubleshooting Guide 3.0



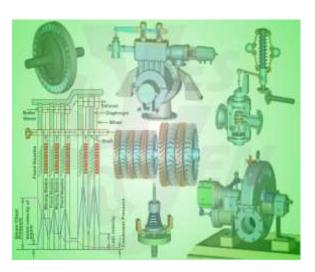
**CBT on Compressors** 



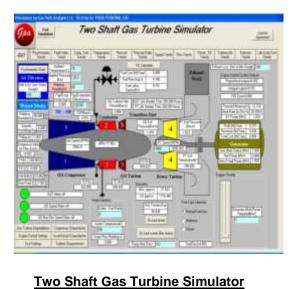
Single Shaft Gas Turbine Simulator



SIM 3300 Centrifugal Compressor Simulator



Steam Turbines & Governing System CBT



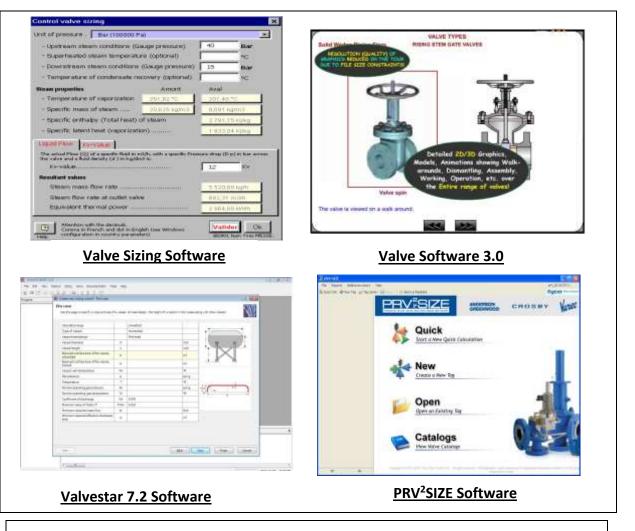


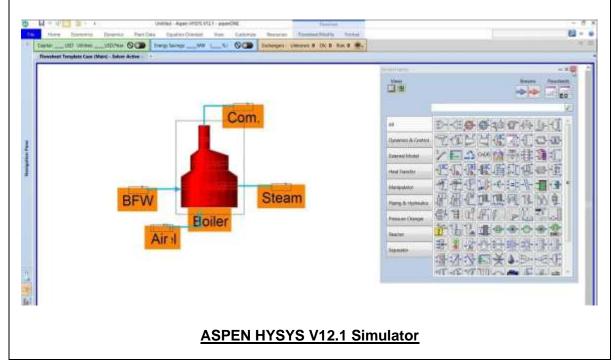
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# Course Coordinator

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