

<u>COURSE OVERVIEW DE0348</u> <u>Artificial Lift Systems</u>

<u>Course Title</u> Artificial Lift Systems

Course Date/Venue Please refer to page 3

Course Reference DE0348

Course Duration/Credits Five days/3.0 CEUs/30 PDHs

O CEUS

(30 PDHs)

Course Description







This practical and highly-interactive course includes real-life case studies and exercises where participants will be engaged in a series of interactive small groups and class workshops.

Most of the world's oil wells are placed on some kind of artificial lift, the most significant of which are sucker-rod pumping, gas lifting, and electrical submersible pumping. Production engineers are required to design and operate these installations at their peak efficiencies so as to reach a maximum of profit. To achieve this goal, a perfect understanding of the design of the different lift methods, as well as working skills in the ways ensuring optimum production condition is necessary.

This course first provides an overview of wellperformance evaluation leading to determination of well conditions necessitating application of artificial lift. The various types of artificial lift systems along with their selection criteria are then presented. The theoretical and practical aspects of the most important artificial lift methods will be covered, so that at the end of the course the participants will have a sound knowledge of the theory underlying each method as well as a abroad view of the relative advantages, disadvantages, niche of applications and limitations of each artificial lift system.

The course integrates lectures with hands-on exercises. Participants of this course will work with software that allows them to design and analyze artificial lift designs, which will improve performance and results in higher production rates and/or reduced operating costs. Participants will also learn how to design and troubleshoot rod pumping, continuous gas lift and ESP systems.



DE0348 - Page 1 of 7





The course also covers other methods such as PCP, plunger lift, jet pump, hydraulic pump and intermittent gas lift. Participants are expected to gain experience in solving problems by hand and also by using advanced computer programs. Troubleshooting is an important part of artificial lift operations which will be illustrated in the course covering several typical surveillance problems to be solved.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply and gain an in-depth knowledge on artificial lift systems
- Discuss artificial lift technology and the criteria and principles for selection of artificial lift system
- Analyse inflow and outflow relationships of reservoir performance
- Compare various artificial lift systems and determine which one is most economically feasible
- Determine natural flow, inflow performance, tubing flow performance and well performance
- Carryout artificial lift screening and explain the rod-pumping, gas lift and ESP systems
- Identify the basic PVT properties and perform inflow performance (IPR) calculations related to artificial
- Apply multiphase tubing and pipe flow principles and select the appropriate artificial lift system
- Specify components and auxiliary equipment needed for each system
- Illustrate rod-pump design covering pumping unit, rods, pump, prime movers, gas anchor and pump-off controls
- Apply gas lift technology and identify its limitations
- Describe gas lift design that includes mandrels, valves, injection gas requirements, temperature, chokes, spacing, equilibrium curve and continuous flow design
- Illustrate ESP design comprising of pump performance curves, pump intake curves, typical problems, installation and troubleshooting
- Design system features that allow for gassy production, production with solid, viscous production and for other harsh environments
- Employ best practices for installation and maintenance to extend the life of equipment and installed lift systems
- Apply basic design and discuss economic analysis concepts



DE0348 - Page 2 of 7





Exclusive Smart Training Kit - H-STK[®]



Participants of this course will receive the exclusive "Haward Smart Training Kit" (H-STK[®]). The H-STK[®] consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

Who Should Attend

This course provides an overview of all significant aspects and considerations of artificial lift systems for petroleum engineers, production engineers, reservoir engineers and field supervisors who are involved in the selection and design of artificial lift.

Course Date/Venue

Session(s)	Date	Venue
1	January 28-February 01, 2024	
2	April 21-25, 2024	Boardroom, Warwick Hotel Doha, Doha, Qatar
3	October 13-17, 2024	
4	November 10-14, 2024	

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

Course Fee

US\$ 8,500 per Delegate. This rate includes H-STK[®] (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures20% Practical Workshops & Work Presentations30% Hands-on Practical Exercises & Case Studies20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.



DE0348 - Page 3 of 7





Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations: -



The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.



British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.



DE0348 - Page 4 of 7





Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Konstantin Zorbalas, MSc, BSc, is a Senior Petroleum Engineer & Well Completions Specialist with over 25 years of offshore and onshore experience in the Oil & Gas, Refinery & Petrochemical industries. His wide expertise includes Workovers & Completions, Petroleum Risk & Decision Analysis, Acidizing Application in Sandstone & Carbonate, Well Testing Analysis, Stimulation

Reserves Evaluation, Reservoir Fluid Properties, Reservoir Operations. Engineering & Simulation Studies, Reservoir Monitoring, Artificial Lift Design, Gas Operations, Workover/Remedial Operations & Heavy Oil Technology, Applied Water Technology, Oil & Gas Production, X-mas Tree & Wellhead Operations & Testing, Artificial Lift Systems (Gas Lift, ESP, and Rod Pumping), Well Cementing, Production Optimization, Well Completion Design, Sand Control, PLT Correlation, Slickline Operations, Acid Stimulation, Well testing, Production Logging, Project Evaluation & Economic Analysis. Further, he is actively involved in **Project Management** with special emphasis in production technology and field optimization, performing conceptual studies, economic analysis with risk assessment and field development planning. He is currently the Senior Petroleum Engineer & Consultant of National Oil Company wherein he is involved in the mega-mature fields in the Arabian Gulf, predominantly carbonate reservoirs; designing the acid stimulation treatments with post-drilling rigless operations; utilizing CT with tractors and DTS systems; and he is responsible for gas production and preparing for reservoir engineering and simulation studies, well testing activities, field and reservoir monitoring, production logging and optimization and well completion design.

During his career life, Mr. Zorbalas worked as a Senior Production Engineer, Well Completion Specialist, Production Manager, Project Manager, Technical Manager, Technical Supervisor & Contracts Manager, Production Engineer, Production Supervisor, Production Technologist, Technical Specialist, Business Development Analyst, Field Production Engineer and Field Engineer. He worked for many world-class oil/gas companies such as ZADCO, ADMA-OPCO, Oilfield International Ltd, Burlington Resources (later acquired by Conoco Phillips), MOBIL E&P, Saudi Aramco, Pluspetrol E&P SA, Wintershall, Taylor Energy, Schlumberger, Rowan Drilling and Yukos EP where he was in-charge of the design and technical analysis of a gas plant with capacity 1.8 billion m3/yr gas. His achievements include boosting oil production 17.2% per year since 1999 using ESP and Gas Lift systems.

Mr. Zorbalas has Master's and Bachelor's degree in Petroleum Engineering from the Mississippi State University, USA. Further, he is an SPE Certified Petroleum Engineer, Certified Instructor/Trainer, a Certified Internal Verifier/Assessor/Trainer by the Institute of Leadership & Management (ILM), an active member of the Society of Petroleum Engineers (SPE) and has numerous scientific and technical publications and delivered innumerable training courses, seminars and workshops worldwide.



DE0348 - Page 5 of 7





Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1

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0730 – 0800	Registration & Coffee
0800 - 0815	Welcome & Introduction
0815 - 0830	PRE-TEST
0830 - 0930	Overview of Artificial Lift Technology
0930 - 0945	Break
0945 – 1100	Criteria for Selection of Artificial Lift System
1100 – 1230	Reservoir Performance: Inflow & Outflow Relationships
1230 – 1245	Break
1245 – 1420	Natural Flow
1420 – 1430	Recap
1430	Lunch & End of Day One

Day 2

Day 2	
0730 – 0930	Inflow Performance
0930 - 0945	Break
0945 - 1100	Tubing Flow Performance
1100 – 1230	Well Performance
1230 - 1245	Break
1245 - 1420	Artificial Lift Screening
1420 - 1430	Recap
1430	Lunch & End of Day Two

Day 3

Introduction to Rod-Pumping, Gas Lift, & ESP Systems
Break
Rod-Pump Design: Pumping Unit, Rods, Pump, Prime Movers, Gas
Anchor, Pump-off Controls
Rod-Pump Design: Pumping Unit, Rods, Pump, Prime Movers, Gas
Anchor, Pump-off Controls (cont'd)
Break
Application of Gas Lift Technology & its Limitations
Recap
Lunch & End of Day Three
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Day 4

Duy 4	
0730 - 0930	Gas Lift Design: Mandrels, Valves, Injection Gas Requirements, Temperature, Chokes, Spacing, Equilibrium Curve, Continuous Flow Design
0930 - 0945	Break
0945 – 1100	Gas Lift Design: Mandrels, Valves, Injection Gas Requirements, Temperature, Chokes, Spacing, Equilibrium Curve, Continuous Flow Design (cont'd)
1100 – 1230	Gas Lift Design: Mandrels, Valves, Injection Gas Requirements, Temperature, Chokes, Spacing, Equilibrium Curve, Continuous Flow Design (cont'd)



DE0348 - Page 6 of 7
DE0348-01-24|Rev.11|17 January 2024





1230 - 1245	Break
1245 - 1420	ESP Design: Pump Performance Curves, Pump Intake Curves, Typical Problems, Installation, Troubleshooting
1420 - 1430	Recap
1430	Lunch & End of Day Four

Day 5

Duyo	
0730 - 0930	ESP Design: Pump Performance Curves, Pump Intake Curves, Typical Problems, Installation, Troubleshooting (cont'd)
0930 - 0945	Break
0945 - 1100	ESP Design: Pump Performance Curves, Pump Intake Curves, Typical Problems, Installation, Troubleshooting (cont'd)
1100 – 1230	Best Practices for Installation & Maintenance
1230 – 1245	Break
1245 - 1345	Economic Analysis
1345 – 1400	Course Conclusion
1400 – 1415	POST-TEST
1415 – 1430	Presentation of Course Certificates
1430	Lunch & End of Course

Practical Sessions

This practical and highly-interactive course includes real-life case studies and exercises:-



Course Coordinator

Jaryl Castillo, Tel: +974 4423 1327, Fax: +974 4423 1100, Email: jaryl@haward.org



DE0348 - Page 7 of 7

