

COURSE OVERVIEW PE0310
Gas Sweetening & Sulphur Recovery

Course Title

Gas Sweetening & Sulphur Recovery

Course Reference

PE0310

Course Duration/Credits

Five days/3.0 CEUs/30 PDHs

Course Date/Venue

Session(s)	Dates	Venue
1	January 21-25, 2024	Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE
2	February 18-22, 2024	Oryx Meeting Room, Doubletree By Hilton Doha-Al Sadd, Doha, Qatar
3	March 03-07, 2024	Kizkulesi, Crown Plaza Istanbul Asia Hotels & Convention Center, Istanbul, Turkey



Course Description



This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators.

Hydrogen sulfide, carbon dioxide, mercaptans and other contaminants are often found in natural gas streams. H₂S is a highly toxic gas that is corrosive to carbon steels. CO₂ is also corrosive to equipment and reduces the Btu value of gas. Gas sweetening processes remove these contaminants so the gas is suitable for transportation and use.

This course presents a complete and up-to-date overview of the Gas Sweetening, Liquid Hydrocarbon Sweetening and Sulphur Recovery with emphasis on gas plant process operations. The process flow sheets of several Sweetening and Sulphur Recovery Processes will be used to illustrate how the various operations differ. The advantages, limitations, and range of applicability of each process will be discussed so that its selection and integration into the overall plant is fully understood and appreciated.



Upon completing this course, you will have a good understanding of Gas Sweetening, Liquid Hydrocarbon Sweetening and Sulphur Recovery. There are many methods that may be employed to remove acidic components (primarily H₂S and CO₂) from hydrocarbon streams. The available methods may be broadly categorized as those depending on chemical reaction, absorption, or adsorption. Processes employing each of these techniques are described. Many of the processes result in acid gas streams that contain H₂S that may be flared, incinerated, injected or fed to a Sulphur Recovery Unit. Various Sulphur Recovery Processes (primarily The Modified Claus Process) are discussed. You will also learn the basic vocabulary unique to the industry.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply and gain an in-depth knowledge on gas sweetening and sulphur recovery and identify the safety precautions and the types of contaminants including their effects
- Discuss the concept of process selection as well as the chemical reaction processes used in gas sweetening and sulphur recovery
- Employ systematic methodology of inlet separation and filtration and distinguish their features and importance
- Identify the concept of flash tank and corrosion as applied in gas sweetening and sulphur recovery and acquire knowledge on foaming and materials
- Describe the principles of batch processes, SWS, amines and reclaimer and introduce the topic of liquid redox as applied in gas sweetening and sulphur recovery
- Explain the various physical and combination processes and gain an in-depth knowledge on caustic wash, alkaline process and liquid HC sweetening
- Discuss the amine plant process and modified claus plant as well as their practical application on gas sweetening and sulphur recovery
- Determine the mechanical consideration and process consideration of gas sweetening and sulphur recovery
- Carryout the procedure on re-heating operation as well as instrumentation and degasification and discover their features and functions

Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive “Haward Smart Training Kit” (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes **electronic version** of the course materials, sample video clips of the instructor’s actual lectures & practical sessions during the course conveniently saved in a **Tablet PC**.

Who Should Attend


This course provides an overview of all significant aspects and considerations of gas sweetening and sulfur recovery for managers, engineers and other technical staff who are directly involved in gas processing operations.

Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations:-


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The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units (CEUs)** in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

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British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council for Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking

Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Saad Bedir, MSc, BSc, is a **Senior Chemical Engineer** with over **30 years** of extensive experience in the **Power, Petrochemical, Oil & Gas** and **Cement** industries. He is well-versed in the areas of **Heat & Power Consumption, Heat Transfer, Clean Energy & Power Saving**, Fuel Handling System, **Oil Movement & Operation**, Oil Production, Gas Conditioning & Processing, Plastic Additives, Process Plant Performance & Efficiency, Plant Optimization and Process Operations. His expertise also includes the implementation of Environmental Impact Assessment (**EIA**), **OHSAS 18001, ISO 9001, ISO 14001, QHSE** Management Planning, Air Quality Management, Health, Fire, Safety, Security & Environmental Codes of Practice, Legislations and Procedures. Crisis & Business Continuity Management Planning, Emergency Response & Procedures, Industrial Security Risk Assessment & Management, , Behavioural Safety, Incident & Accident Investigation, Integrated EHS Aspects, Risk Assessment & Hazard Identification, Environmental Audits, Hazardous & Non-Hazardous Waste Management, Confined Space Safety, **SHEMS** Principles, Process Safety, Basic & Advanced Construction Safety, Rig & Barge Inspection, , Safety & Occupational Health Awareness, Loss Control, Lifting & Slings, Marine Pollution Hazards & Control, Ground Contamination & Reclamation Processes, Waste Management & Recycling, **HAZOP, HAZID, HSEIA, QRA**, Hazardous Area Classification, Radiation Protection, Active and Positive Fire Fighting, Fire & Gas Detection Systems, Fire Fighting Systems, Fire Proofing, ESD, Escape Routes. Presently, he is the **HSE Director** for one of the largest and renowned companies in the Middle East, wherein he takes charge of all HSE and security operations of the company.

Mr. Saad’s vast professional experience in directing & managing process operations and health, safety and the environment aspects as per OSHA framework and guidelines can be traced back to his stint with a few international companies like **Saudi ARAMCO, CONOCO, Kuwait Oil Co. (KOC)**, etc, where he worked as the **Field Senior Process Consultant** handling major projects and activities related to the discipline. Through these, he gained much experience and knowledge in the implementation and maintenance of **internationally accepted principles** of process operations. Through this, he has also gained knowledge regarding international safety standards for the National Fire Protection Association (**NFPA**), the American Petroleum Institute (**API**), Safety of Life at Sea (**SOLAS**), and Safety for Mobile Offshore Drilling Unit (**MODU**).

Mr. Saad has a **Bachelor’s** degree in **Chemistry** from the **Ain Shams University** and a **NEBOSH** certificate holder. Further, he is a **Certified Instructor/Trainer**, a **Certified Lead Auditor** for **OHSAS 18001, ISO 9001, ISO 14001** and a member of the **Egyptian Syndicate & Scientific Professions**. His passion for development and acquiring new skills and knowledge has taken him all over the Middle East to attend and share his expertise in numerous trainings and workshops.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Fee

Dubai	US\$ 5,500 per Delegate + VAT . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day
Doha	US\$ 6,000 per Delegate. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Istanbul	US\$ 6,000 per Delegate + VAT . This rate includes Participants Pack (Folder, Manual, Hand-outs, etc.), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1

0730 - 0800	<i>Registration & Coffee</i>
0800 - 0815	<i>Welcome & Introduction</i>
0815 - 0830	PRE-TEST
0830 - 0900	Terminology
0900 - 0930	Safety Precautions
0930 - 0945	<i>Break</i>
0945 - 1030	Types of Contaminants
1030 - 1115	Process Selection
1115 - 1200	Chemical Reaction Processes
1200 - 1215	<i>Break</i>
1215 - 1300	General Considerations
1300 - 1345	Inlet Separation
1345 - 1420	Filtration
1420 - 1430	Recap
1430	<i>Lunch & End of Day One</i>

Day 2

0730 – 0930	Flash Tank
0930 – 0945	<i>Break</i>
0945 – 1045	Corrosion
1045 – 1200	Foaming, Material
1200 – 1215	<i>Break</i>
1215 – 1330	Batch Processes, SWS, Amines & Reclaimer
1330 – 1420	Liquid Redox
1420 – 1430	Recap
1430	<i>Lunch & End of Day Two</i>

Day 3

0730 – 0830	Physical Process
0830 – 0930	Combination Process
0930 – 0945	<i>Break</i>
0945 – 1030	Caustic Wash
1030 – 1115	Alkaline Process
1115 – 1200	Case Study
1200 – 1215	<i>Break</i>
1215 – 1330	Liquid HC Sweetening
1330 – 1420	Case Study – Amine Plant Process
1420 – 1430	Recap
1430	<i>Lunch & End of Day Three</i>

Day 4

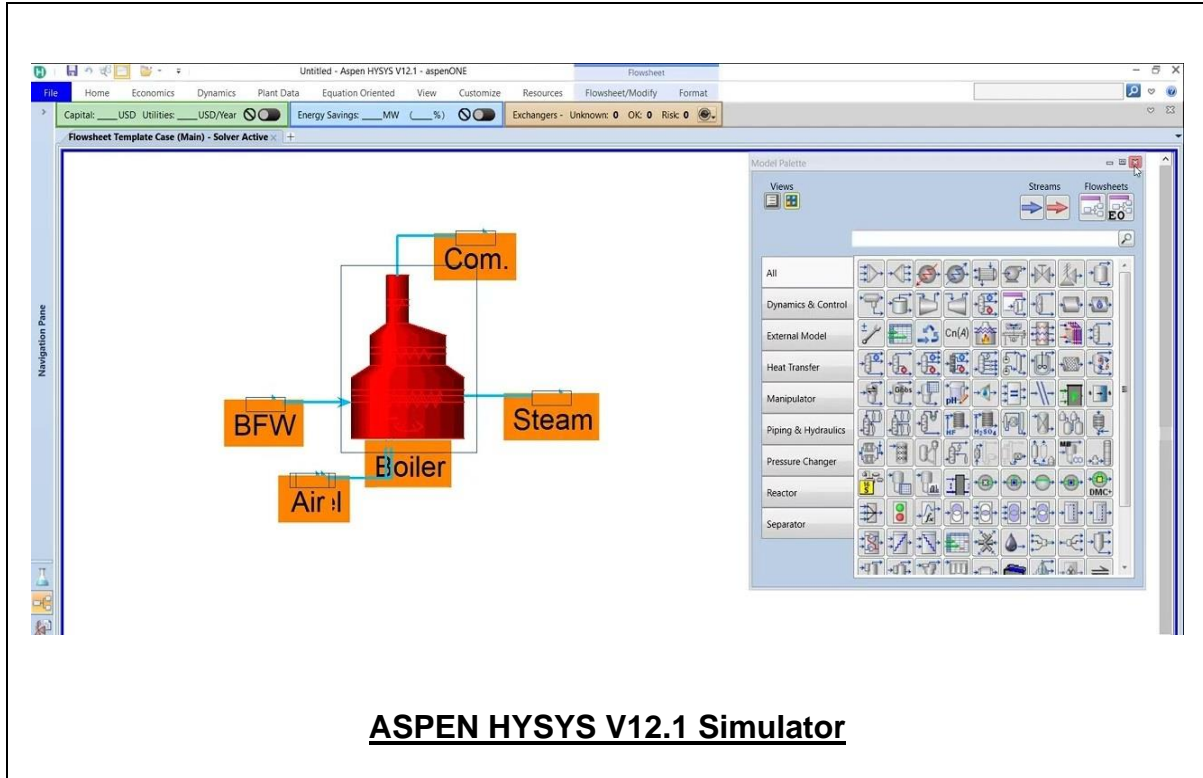
0730 – 0930	Amine Plant Process
0930 – 0945	<i>Break</i>
0945 – 1100	Modified Claus Plant
1100 – 1200	Mechanical Consideration
1200 – 1215	<i>Break</i>
1215 – 1420	Process Configuration
1420 – 1430	Recap
1430	<i>Lunch & End of Day Four</i>

Day 5

0730 – 0930	Re-Heating Operation
0930 – 0945	<i>Break</i>
0945 – 1100	Instrumentation, Degassification
1100 – 1200	Instrumentation, Degassification (cont'd)
1200 – 1215	<i>Break</i>
1215 – 1345	Case Study – Tail Gas Clean-up
1345 – 1400	Course Conclusion
1400 – 1415	POST-TEST
1415 – 1430	<i>Presentation of Course Certificates</i>
1430	<i>Lunch & End of Course</i>

Simulator (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using the “ASPEN HYSYS” simulator.



Course Coordinator

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