

COURSE OVERVIEW ME0062 Heat Exchanger Operation, Maintenance & Repair

Course Title

Heat Exchanger Operation, Maintenance & Repair

Course Reference

ME0062

Course Duration/Credits

Five days/3.0 CEUs/30 PDHs

Course Date/Venue

Course Date/venue		
Session(s)	Date	Venue
1	April 21-25, 2024	Oryx Meeting Room, Doubletree By Hilton Doha-Al Sadd, Doha, Qatar
2	June 02-06, 2024	The Kooh Al Noor Meeting Room, The H Dubai Hotel, Sheikh Zayed Rd - Trade Centre, Dubai, UAE
3	September 01-05, 2024	Kizkulesi, Crown Plaza Istanbul Asia Hotels & Convention Center, Istanbul, Turkey
4	June 06-10, 2025	Hampstead Meeting Room, London Marriott Hotel Regents Park London United Kingdom

Course Description







The design, performance and operation of modern heat exchangers require an understanding of the principles of heat transfer and fluid flow, coupled with access to numerically based techniques and supporting data.



This course will review heat transfer fundamentals as applied to tubular and plate devices. Included will be sessions on the practical aspects of shell and tube heat exchanger design with ASME and TEMA codes.

Upon completion of this course, delegates will gain an understanding of the basic principles of heat transfer and fluid flow and their application to the design, operation and maintenance of shell and tube heat exchangers as well as compact and air cooled heat exchangers.

Participants will gain an understanding of TEMA and ASME codes and learn how to numerically analyze the different heat exchanger configurations. Attention will be paid to the recognition and solving of a wide variety of industrial problems, taking existing case studies.



















The course will also address the ways in which systematic techniques of inspection and maintenance (including Fouling Control) can alleviate major problem areas. Further, the course will explain the Energy Balance in Heat Exchangers and discuss the new technologies of Heat Transfer and heat exchanger within the industry.

There will be troubleshooting workshops devoted to the discussion of regularly occurring heat exchanger problems, performance assessment and methods to improve the overall thermal efficiencies of these devices.

The course will also cover current methods of inspection and maintenance.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Design, operate, inspect, maintain and repair heat exchangers and analyse their performance in a professional manner
- Employ the concepts of heat transfer coefficients and determine their overall effect on heat exchanger fouling
- Differentiate between the various types of heat exchangers and learn more of their industrial features and other relevant information
- Discuss the industrial features and other information that explain distributed types in relation to power cycles, distillation, recuperators and regenerators
- Carryout heat exchanger analysis for counter flow, cross flow and multipass heat exchangers and to apply the well-known correction factors
- Conduct a heat energy balance for different types of counter flow heat exchangers
- Practice the process of heat exchanger selection for a given application and its costing in line with the advantages and disadvantages of its types and scopes of its applications
- Determine the cooling performance of a range of heat exchangers, including an automotive/industrial compact radiator
- Establish insights on the effectiveness/NTU method for heat exchanger analysis in terms of capacity ratios
- Interpret TEMA standards and terminologies for present-day shell and tube heat exchangers
- Enhance comprehension of the practices and principles of heat exchanger maintenance and inspection techniques with its common inspection tools and codes

Exclusive Smart Training Kit - H-STK®



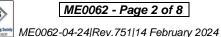
Participants of this course will receive the exclusive "Haward Smart Training Kit" (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes electronic version of the course materials conveniently saved in a Tablet PC.





















Who Should Attend

This course provides a wider and deeper appreciation of heat exchanger design, performance, inspection, maintenance and operation in the oil, chemical and other process industries. Project engineers, process engineers, plant and maintenance engineers and supervisors will gain an excellent numerical problem solving skills in the practical approach of the course. The course is also useful to those generally knowledgeable on the subject, but who may require a refresher or update. No prior knowledge of heat transfer is required. Participants will be taken through an intensive primer of heat transfer principles as they apply to shell and tube heat exchangers.

Training Methodology

All our Courses are including Hands-on Practical Sessions using equipment, Stateof-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

30% Lectures

20% Practical Workshops & Work Presentations

30% Hands-on Practical Exercises & Case Studies

20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

Course Fee

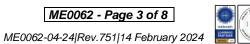
Doha	US\$ 6,000 per Delegate. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Dubai	US\$ 5,500 per Delegate + VAT . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Istanbul	US\$ 6,000 per Delegate + VAT . This rate includes Participants Pack (Folder, Manual, Hand-outs, etc.), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
London	US\$ 8,800 per Delegate + VAT . This rate includes Participants Pack (Folder, Manual, Hand-outs, etc.), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.





















Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations: -



The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the ANSI/IACET 2018-1 Standard which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the ANSI/IACET 2018-1 Standard.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking Continuing Education Units (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award 3.0 CEUs (Continuing Education Units) or 30 PDHs (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.



British Accreditation Council (BAC)

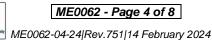
Haward Technology is accredited by the British Accreditation Council for Independent Further and Higher Education as an International Centre. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.





















Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Saleh Aich is a Senior Mechanical & Maintenance Engineer with over 20 years of extensive experience within the Oil & Gas, Petrochemical and Refining industries. His expertise widely covers in the areas of Combustion Techniques, Combustion System Performance, Pump Operation & Maintenance, Compressor Maintenance & Troubleshooting, Gas Turbine Control & Protection

Systems, Valve Troubleshooting & Maintenance, Vibration Analysis, Oil Analysis, Dry Gas Seals, Packing & Mechanical Seals, Seal Support Systems, Mechanical Seal Failure Analysis & Troubleshooting, Seal Maintenance & Repair, Bearing Care & Maintenance, Couplings & Alignment, Alignment Methods, Troubleshooting Piping & Pipe Support Systems, Maintenance & Repair, Heat Exchangers Maintenance & Inspection, Pressure Vessel Design, Fabrication & Testing, Burners, Blowers, Piston & Plunger Gearboxes, Fin-Fans, Separators, Expansion Drums, Filters, Molecule Sieve, Tanks, Fittings, Root Cause Failure Analysis (RCFA), Computerized Maintenance Management System (CMMS), Maintenance Management, Planning & Scheduling Work Management, Parts & Inventory Management, Turnaround & Shutdowns, Condition Monitoring, Regeneration Unit, NGL & Condensate, Furnace Operation & Troubleshooting, Performance Measure & Indicators, Total Productive Maintenance (TPM), Preventive & Predictive Maintenance Analysis, Rotating & Static Equipment, Machinery & Equipment Failure Analysis, Gas & Steam Turbines, Boilers, Coolers, Diesel & Gas Engines, Heaters, Separators, Storage Tanks, H₂S and ISO 9001:2008 Internal Quality Management System.

During his career life, Mr. Saleh has gained his practical and field experience through his various significant positions and dedication as the **Maintenance Instructor**, **Mechanical Supervisor**, **Maintenance Engineer**, **Mechanical Engineer**, **Contract Engineer**, **Planning Engineer** and **Senior Instructor/Lecturer** for various multi-national companies such as the ADNOC Gas Processing (GASCO), ConocoPhillips and Syrian Gas Company.

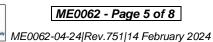
Mr. Saleh has a **Bachelor's** degree in **Mechanical Engineering**. Further, he is a **Certified Instructor/Trainer** and has acquired various certifications and has further delivered numerous training, courses, workshops, seminars and conferences worldwide.





















Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1

Registration & Coffee
Welcome & Introduction
PRE-TEST
Introduction & Definition of Heat Transfer Coefficients
Conduction • Convection • Overall Heat Transfer • Logarithmic Temperature
Differences • Correction Factors • Fouling • Effectiveness
Break
Types of Heat Exchangers
Double-Pipe • Parallel-Flow and Counter-Flow • Compact • Shell and Tube •
Plate and Frame • Regenerative • Condensers • Boilers • Space Radiators •
Addition of Fins
Worked Examples
Calculation of Overall Heat Transfer Coefficient for a Heat Exchanger • Effect of
Fouling on the Overall Heat Transfer Coefficient
Break
Worked Examples
Introduction to Condensation of Steam in a Condenser
Industrial Features & Additional Information
Industrial Distribution of Different Types • Condensation, Evaporation, Heat
Recovery, Heat Rejection • Power Cycles, Distillation, Recuperators, Regenerators
Recap
Using this Course Overview, the Instructor(s) will Brief Participants about the Topics
that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
Lunch & End of Day One

Day 2

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0730 - 0830	Heat Exchanger Analysis in Detail	
	Logarithmic Mean Temperature Difference Method • Effectiveness- NTU Method	
0830 - 0930	Counter Flow, Cross Flow & Multipass Heat Exchangers	
	Application of Correction Factors • Worked Example	
0930 - 0945	Break	
0945 – 1100	Heat Exchanger Energy Balance	
	Pre-heat Calculations • Energy Moduling	
1100 1015	Counter Flow Heat Exchanger	
1100 – 1215	Worked Example for Double-Pipe Arrangement	
1215 – 1230	Break	
	Heat Exchanger Selection for a Given Process	
1220 1220	Course & Fine Filters • General Points on Material Selection & Pressures •	
1230 – 1330	Thermal Effectiveness • Advantages & Disadvantages of Double-Pipe Arrangements	
	& Scope of Application	
	Heat Exchanger Selection for a Given Process (cont'd)	
1330 - 1420	Common Materials Used • Shell & Tube Heat Exchangers • Plate & Frame Heat	
1120	Exchangers • Advantages & Disadvantages of these Types & Scopes of Application	
1420 – 1430	Recap	
	<i>Using this Course Overview, the Instructor(s) will Brief Participants about the Topics</i>	
	that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow	
1430	Lunch & End of Day Two	





















Day 3

Day 3		
0730 – 0930	Heat Exchanger Selection for a Given Process (cont'd) Air-Cooled Heat Exchangers • Plate-fin heat Exchangers • Printed Circuit Heat Exchangers • Advantages and Disadvantages of these Types and Scopes of Application	
0930 - 0945	Break	
0945 – 1115	Heat Exchanger Costing Scoping • Quick-sizing • Correction Factors • Estimation of the Overall Heat Transfer Coefficient • Estimating Cost • ESDU Data • Logarithmic Interpolation • Worked Example	
1115 – 1215	Multipass Heat Exchanger Worked Examples in Determining Heat Transfer Rate With and Without Effects of Fouling	
1215 - 1230	Break	
1230 – 1330	Problem Session Numerical Exercise on Multipass Heat Exchangers	
1330 – 1420	Cooling of an Automotive/Industrial Compact Radiator Determination of Overall Heat Transfer Coefficient	
1420 – 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow	
1430	Lunch & End of Day Three	

Day 4

0730 - 0830	Effectiveness/NTU Method for Heat Exchanger Analysis Heat Transfer Effectiveness, Capacity Ratios • Worked Examples
0830 - 0930	Upper Limit of Heat Transfer in a Heat Exchanger Counter Flow Heat Exchanger ● Effectiveness as a Function of NTU ● Worked Examples
0930 - 0945	Break
0945 – 1215	Shell & Tube Heat Exchangers Heat Exchanger Inspection • Scope • Construction • TEMA Standards & Terminologies • Fluid Allocation • Design Problems, Design Enhancement • Examples
1215 – 1230	Break
1230 – 1330	Heat Exchanger Maintenance Planning • Precautions Required • Plugging • Ferruling • Sleeving • Shell Side Repairs • Retubing
1330 - 1420	Fouling Control of Heat Exchanger
1420 – 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Four















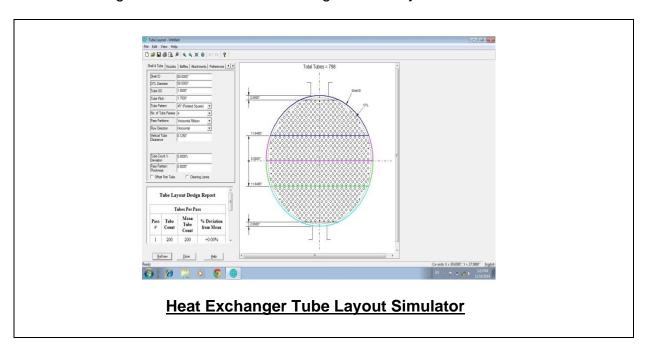


Day 5

0730 - 0930	Heat Exchanger Inspection Techniques	
	Visual, NDT • Common Failures • Inspection Tools • Inspection Codes	
0930 - 0945	Break	
	Design of Shell and Tube Heat Exchangers	
0945 – 1100	Achievement of Duty Required • Developing Design Envelope • Choosing the	
	Best Design • Pressure Drop and Tube Vibration Issues	
1100 – 1215	Worked Example on a Multipass Heat Exchanger	
1100 - 1213	Determination of Heat Transfer and Outlet Stream Temperatures	
1215 - 1230	Break	
1230 - 1330	New Technology in Heat Exchanger	
1330 - 1345	Final Discussions	
	Course Conclusion	
1345 – 1400	Using this Course Overview, the Instructor(s) will Brief Participants about the	
	Course Topics that were Covered During the Course	
1400 – 1415	POST-TEST	
1415 - 1430	Presentation of Course Certificates	
1430	Lunch & End of Course	

Simulator (Hands-on Practical Sessions)

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using the simulator "Heat Exchanger Tube Layout".



Course Coordinator

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