



COURSE OVERVIEW PE0115 Process Plant Performance & Efficiency

Course Title

Process Plant Performance & Efficiency

Course Date/Venue

Session 1: September 13-17, 2020/
Boardroom 3, Elite Byblos Hotel
Al Barsha, Sheikh Zayed Road,
Dubai, UAE

Session 2: December 13-17, 2020/Oasis
Meeting Room, Golden Tulip Al
Khobar Hotel, Al Khobar, KSA



Course Reference

PE0115

Course Duration/Credits

Five days/3.0 CEUs/30 PDHs



Course Description



This hands-on, highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators.

This course is designed to provide participants with a detailed and up-to-date overview of process plant performance and efficiency. It covers the characterization of catalyst; ideal reactor and their performance; the various thermal and mechanical separation processes; the performance of crystallization, adsorption, chemisorption, and ion exchange; performance of pipelines, pumps, and compressors; the efficiency of off-site utilities such as the electrical energy, cooling water, steam, and refrigeration; and the importance of proper waste disposal and its impact on plant performance and efficiency.



At the completion of the course, participants will be able to employ systematic methodology in measurements and control technology and their major role in plant performance and efficiency; identify the various optimization tools used in process plant performance; determine the refinery and process plant optimization trends; discuss the continuous improvement, benchmarking and best practices for process plant performance and efficiency; carryout troubleshooting procedures and identify the different performance analysis software used in process plant performance in relation to process optimization and performance monitoring.



Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Apply and gain an in-depth knowledge on various elements of process plant performance in order to improve the efficiency
- Enumerate the characterization of catalyst and the ideal reactor and identify their performance
- Discuss the various thermal and mechanical separation processes and determine the performance of crystallization, adsorption, chemisorption, and ion exchange
- Recognize the performance of pipelines, pumps, and compressors as well as the efficiency of off-site utilities such as the electrical energy, cooling water, steam, and refrigeration
- Discuss the importance of proper waste disposal and its impact on plant performance and efficiency
- Employ systematic methodology in measurements and control technology and their major role in plant performance and efficiency
- Enhance knowledge on collecting various process data such as chemical data, mass balance, physicochemical data, and processing variables as inputs for process optimization procedure
- Identify the various optimization tools used in process plant performance and determine the refinery and process plant optimization trends
- Discuss the continuous improvement, benchmarking and best practices for process plant performance and efficiency
- Carryout troubleshooting procedures and identify the different performance analysis software used in process plant performance in relation to process optimization and performance monitoring

Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive “Howard Smart Training Kit” (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes **electronic version** of the course materials, sample video clips of the instructor’s actual lectures & practical sessions during the course conveniently saved in a **Tablet PC**.

Who Should Attend


This course is intended for those concerned with the process plant performance and efficiency including planning staff, instrumentation & control staff, production & operation staff, process, electrical, mechanical and project engineers. Management can also appreciate the importance of the new tools available to achieve the plant objectives of today and meet the challenges of tomorrow.

Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course.

Certificate Accreditations


Certificates are accredited by the following international accreditation organizations: -

-  USA International Association for Continuing Education and Training (IACET)

Haward Technology is an Authorized Training Provider by the International Association for Continuing Education and Training (IACET), 11130 Sunrise Valley Drive, Suite 350, Reston, Virginia 20191, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 1-2013 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 1-2013 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units (CEUs)** in accordance with the rules & regulations of the International Association for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

-  British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

Training Methodology

This interactive training course includes the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Workshops & Work Presentations
- 20% Case Studies & Practical Exercises
- 30% Videos, Software & Simulators

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Mervyn Frampton is a **Senior Process Engineer** with over **30 years** of industrial experience within the **Oil & Gas, Refinery, Petrochemical** and **Utilities** industries. His expertise lies extensively in the areas of **Catalyst Technology, Refinery & Process Industry, Chemical Analysis, Process Plant, Commissioning & Start-Up, Alkylation, Hydrogenation, Dehydrogenation, Isomerization, Hydrocracking & De-Alkylation, Fluidized Catalytic Cracking, Catalytic Hydrodesulphuriser, Kerosene Hydrotreater, Thermal Cracker, Catalytic Reforming, Polymerization, Polyethylene, Polypropylene, Pilot Water Treatment Plant, Gas Cooling, Cooling Water Systems, Effluent Systems, Material Handling Systems, Gasifier, Gasification, Coal Feeder System, Sulphur Extraction Plant, Crude Distillation Unit, Acid Plant Revamp and Crude Pumping**. Further, he is also well-versed in HSE Leadership, Project and Programme Management, Project Coordination, Project Cost & Schedule Monitoring, Control & Analysis, Team Building, Relationship Management, Quality Management, Performance Reporting, Project Change Control, Commercial Awareness and Risk Management.

During his career life, Mr. Frampton held significant positions as the **Site Engineering Manager, Senior Project Manager, Project Engineering Manager, Construction Manager, Site Manager, Area Manager, Procurement Manager, Factory Manager, Technical Services Manager, Senior Project Engineer, Project Engineer, Assistant Project Manager, Handover Coordinator and Engineering Coordinator** from various international companies such as the **Fluor Daniel, KBR South Africa, ESKOM, MEGAWATT PARK, CHEMEPIC, PDPS, CAKASA, Worley Parsons, Lurgi South Africa, Sasol, Foster Wheeler, Bosch & Associates, BCG Engineering Contractors, Fina Refinery, Sapref Refinery, Secunda Engine Refinery** just to name a few.

Mr. Frampton has a **Bachelor degree** in **Industrial Chemistry** from **The City University** in **London**. Further, he is a **Certified Instructor/Trainer**, a **Certified Internal Verifier/Trainer/Assessor** by the **Institute of Leadership & Management (ILM)** and has delivered numerous trainings, courses, workshops, conferences and seminars internationally.

Course Fee

US\$ 5,500 per Delegate + **5% VAT**. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.



Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1

0730 – 0800	Registration & Coffee
0800 – 0815	Welcome & Introduction
0815 – 0830	PRE-TEST
0830 – 0930	Introduction Components of the Process Plant • Performance for Management, Engineering, Operation • Most Common Performance Index • Performance for Maintenance, Operation, Equipment
0930 – 0945	Break
0945 – 1100	The Catalyst and the Reactor Catalyst Performance • Characterization of Catalyst • Kinetics of Heterogeneous Catalyst • Fundamentals of Chemical Reaction Technology • Ideal Reactors
1100 – 1230	Product Processing (Thermal and Mechanical Separation Processes) Heat Transfer, Evaporation and Condensation • Distillation, Rectification • Absorption and Desorption, Stripping, Vapor-Entrainment Distillation • Extraction • Crystallization • Adsorption, Chemisorption • Ion Exchange • Drying • Special Processes For Fluid Phases • Mechanical Processes
1230 – 1245	Break
1245 – 1420	Pipelines, Pumps, & Compressors Fundamentals of Hydrodynamics • One-phase Flow in Pipelines • Pumps • Compressors
1420 – 1430	Recap
1430	Lunch & End of Day One

Day 2

0730 – 0900	Energy Supply Steam and Condensate System • Electrical Energy • Cooling Water • Refrigeration • Compressed Air
0900 – 0915	Break
0915 – 1045	Product Supply and Storage
1045 – 1230	Waste Disposal Off-gas Collection System And Flares • Combustion Plants for Gaseous and Liquid Residues • Special Processes For Off-Gas Purification • Wastewater Purification and Disposal • Slop System
1230 – 1245	Break
1245 – 1420	Measurement and Control Technology Metrology • Control Technology
1420 – 1430	Recap
1430	Lunch & End of Day Two



Day 3

0730 – 0900	Plant Safety
0900 – 0915	Break
0915 – 1045	Materials Selection Important Materials and their Properties • Metallic Materials • Nonmetallic Materials
1045 – 1230	Process Data Chemical Data • Mass Balance • Physicochemical Data • Processing
1230 – 1245	Break
1245 – 1420	Optimization Fundamentals What can Optimization Achieve • Cost Versus Capacity • Pareto Principle • Operational Economics • Investment Economics • Financial Returns
1420 – 1430	Recap
1430	Lunch & End of Day Three

Day 4

0730 – 0900	Optimization Fundamentals (cont'd) Basic Optimization Tools • Graphical, Analytical Methods • Advanced Optimization Tools • Linear Quadratic Programming • Non-linear Optimization
0900 – 0915	Break
0915 – 1045	Refinery & Process Plant Optimization Trends Optimization Trends • Overall Goal • Unit Optimization – Case Study
1045 – 1230	Continuous Improvement Total Quality Management • Kaizen • “Just in Time” • Six Sigma • Balanced Scorecard
1230 – 1245	Break
1245 – 1420	Benchmarking & Best Practices Performance Measures & Profitability • Relative Energy Intensity Index • Relative Maintenance Index • Key Performance Indicators • Best Practices
1420 – 1430	Recap
1430	Lunch & End of Day Four

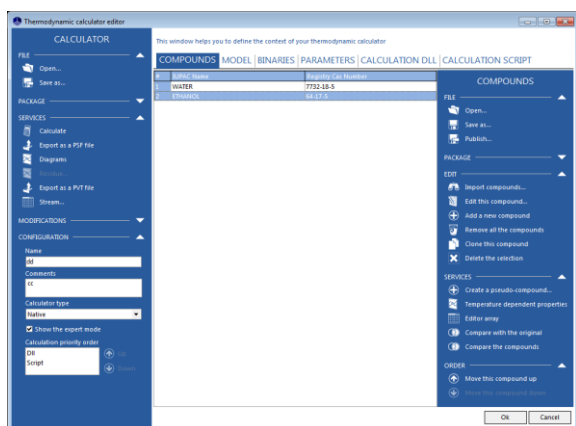
Day 5

0730 – 0900	Benchmarking & Best Practices (cont'd) Model Validation • Back Casting
0900 – 0915	Break
0915 – 1045	Troubleshooting Worst Loops • Biggest Payback loops
1045 – 1245	Troubleshooting (cont'd) Detecting Oscillations • Drilling down
1245 – 1300	Break
1300 – 1345	Performance Analysis Software Processing Optimization • Performance Monitoring • Commercial Software
1345 – 1400	Course Conclusion
1400 – 1415	POST-TEST
1415 – 1430	Presentation of Course Certificates
1430	Lunch & End of Course

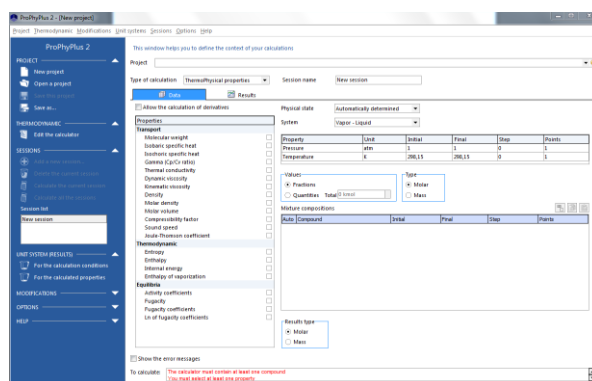


Simulator (Hands-on Practical Sessions)

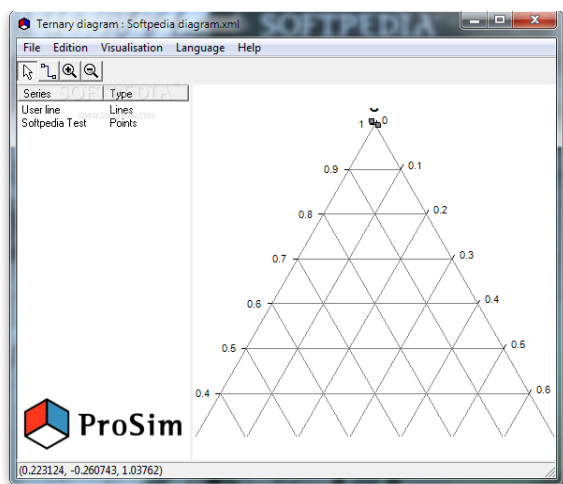
Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using the “Simulis Thermodynamics”, “ProPhyPlus”, “ProSim Ternary Diagram” and “Simulis Conversions” simulators.



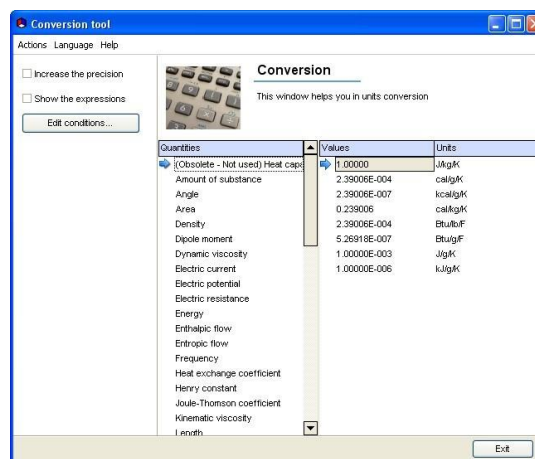
Simulis® Thermodynamics



ProPhyPlus



ProSim Ternary Diagram



Simulis Conversions

Course Coordinator

Cristy Mamisay, Tel: +971 2 30 91 714, Fax: +971 2 30 91 716, Email: cristy@haward.org